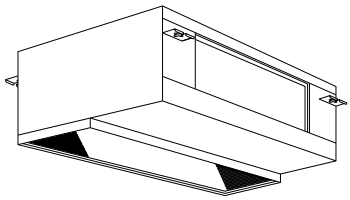
USER'S MANUAL

MITSUBISHI HEAVY INDUSTRIES, LTD.

AIR-CONDITIONER

ENGLISH



SRRM25ZE/ZF-S
SRRM35ZE/ZF-S
SRRM50ZE/ZF-S
SRRM60ZE/ZF-S

CE

This air conditioner complies with **EMC** Directive 89/336/EEC, LV Directive 73/23/EEC.

RJD012A110.EN

Thank you for purchasing a MITSUBISHI HEAVY INDUSTRIES, LTD. Air-Conditioner. To get the best long-lasting performance, read and follow this User's Manual carefully before using your air-conditioner. After reading, please store the Manual in a safe place and refer to it for operational questions or in the event of any irregularities.

This air-conditioner is intended for domestic use.

An alternative refrigerant (R410A) is used in this air-conditioner. When asking the dealer for service or inspection and maintenance, explain the dealer about this matter.

ENGLISH

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Safety precautions

- Before starting to use the system, please read these "Safety precautions" carefully to ensure proper operation of the system.
- The safety precautions are classified as "⚠ DANGER" and "⚠ CAUTION". Precautions as shown in the column "⚠ DANGER" indicate that improper handling could have dramatic consequences like death, serious injury, etc. Nevertheless, even precautions as shown in the column "⚠ CAUTION" might pose a serious problem, depending on the circumstances. Please observe these precautions with great care, since they are essential to your safety.
- Symbols which appear frequently in the text have the following meaning:

	Strictly prohibited		**Observe instructions with great care**		**Provide positive earthing**

- When you have read the instruction manual, please keep it near at hand for consultation. If someone else takes over as operator, make certain that the manual is also passed on to the new operator.

INSTALLATION PRECAUTIONS

⚠ DANGER

The system is meant for domestic, residential etc. use.

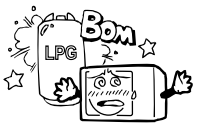
If used in inferior environments, such as an engineering workplace, the equipment may function poorly.

The system must be installed by your dealer or a qualified professional.

It is not advisable to install the system yourself, as faulty handling may cause leakage of water, electric shock or fire.

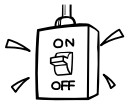
⚠ CAUTION

Do not install near places where inflammable gas may leak.



Gas leaks may cause fire.

Depending on the place of installation, a circuit breaker may be necessary.



If you don't fit a circuit breaker, you may cause an electric shock.

Make sure that you drain the hose properly, so that all the water has dripped out.

Negligence may cause flooding in the room resulting in wet furniture.

Make sure that the system has been properly earthed.

Earth cables should never be connected to a gas pipe, municipal water pipe, lightning conductor or telephone earth cable. Incorrect installation of the earth cable may produce an electric shock.

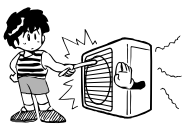
OPERATION PRECAUTIONS

⚠ DANGER

Do not expose yourself to the cooling air for prolonged periods.

This could affect your physical condition and cause health problems.

Do not insert anything into the air inlet of inside unit, outside unit.



This may cause injury, as the internal fan rotates at high speed.

Store the remote control out of reach of infants.

Failure to observe this may result in the batteries being swallowed or other accidents.

⚠ CAUTION

Only use approved fuses.

Use of steel or copper wire instead of an approved fuse is strictly forbidden, as it may cause a breakdown or fire.

Do not handle the switches with wet hands.

This may cause an electric shock.

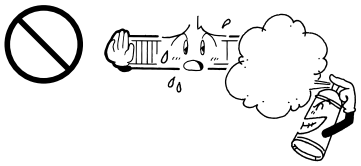
Don't swing from the system.

If the system falls down, you may get injured.

Safety precautions

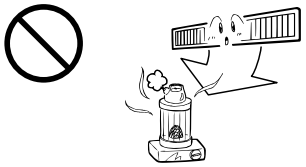
⚠ CAUTION

Do not place a combustible insecticide or paint spray near the blower, nor aim it directly at the system.



This may result in a fire.

You should not expose any combustion appliance directly to the air stream of the air-conditioner.

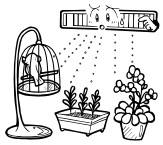


The appliance may then work inadequately.

Do not wash the air-conditioner with water.

This could cause an electric shock.

The system should only be used for its original purpose and not for anything else like, for instance, preservation of food, plants or animals, precision devices or works of art.



The system is only intended for use in ordinary domestic rooms. Any other use of the system may damage the quality of food, etc.

Do not place anything containing water, like vases, on top of the unit.

Water entering the unit could damage the insulation and therefore cause an electric shock.

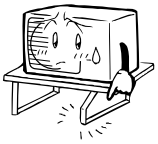
Do not install the system at a place where the air stream of the blower is aimed directly at plants or animals.

This will damage their health.

Do not sit on the outdoor unit nor put anything on it.

If the unit falls down or things drop off it, people could get hurt.

After a long period of use, check the unit's support structure from time to time.

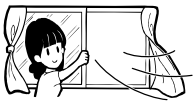


If you don't repair any damage straightaway, the unit may fall down and cause personal injury.

Do not touch the aluminum fins on the air heat exchanger.

Failure to observe this may result in injury.

If you operate the system together with a combustion appliance, you must regularly ventilate the indoor air.



Insufficient ventilation may cause accidents due to oxygen deficiency.

Stand firmly on a stepladder or other stable object when removing the intake grill and filters.

Failure to observe this may result in injury through insecure objects toppling over.

When you clean the system, stop the unit and turn off the power switch.

Never clean the unit while the internal fan is rotating.

Do not place objects near the outdoor unit or allow leaves to gather around the unit.

If there are objects or leaves around the outdoor unit, small animals may enter unit and contact electrical parts resulting in break down, emission of smoke or flame.

PRECAUTIONS FOR TRANSFER OR REPAIRS

⚠ DANGER

Consult your dealer for repairs to the system.

Wrong repairs could cause an electric shock, fire, etc.

If the air-conditioner is moved elsewhere, contact your dealer or a professional fitter.

Faulty installation may cause water leakage, electric shock, fire, etc.

If you notice anything abnormal (smell of burning, etc.), stop the system, turn off the power switch and consult your dealer.

Continued use of the system in abnormal circumstances may result in malfunctioning, electric shock, fire, etc.

Choice of operations and features

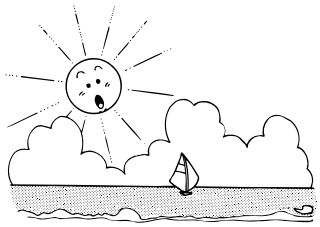
Choice of operations

HEAT Page 9

The unit draws in heat from the outside air, transfers it inside and heats the room.

COOL Page 9

Cooling by extracting heat from the room.



DRY Page 9

Drying by extracting damp from the room.

Functioning of microcomputer depends on setting and room temperatures. It dehumidifies while keeping room temperature almost constant.

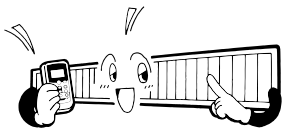
AUTO Page 8

Automatic selection of operating mode.

The Auto mode automatically selects the operation mode (HEAT, COOL or DRY), depending on the room temperature when switched on.

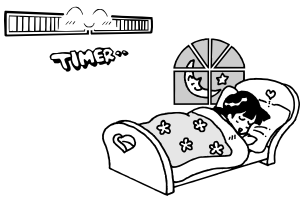
Features

Amenity facility Page 12



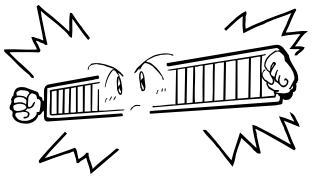
When using the timer to switch on, the system become operational shortly before the set time, depending on the room temperature so that the desired temperature is reached at the set time.

TIMER procedure Page 10, 11



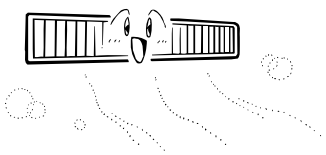
There are two timers, for ON and OFF. They can be set as desired.

HIGH POWER mode Page 9



Turning up the power operates the air-conditioner in the power cooling and heating mode.

ECONOMY mode Page 9

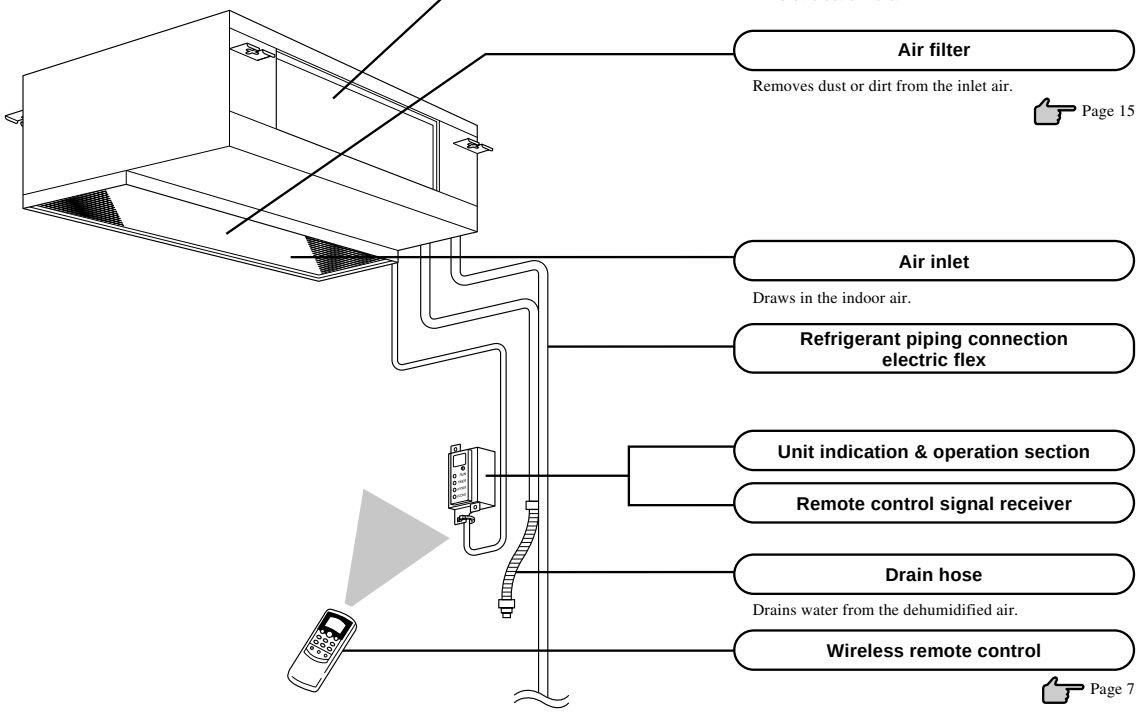


This is an economic and healthy level of operation.

Name of each part and its function

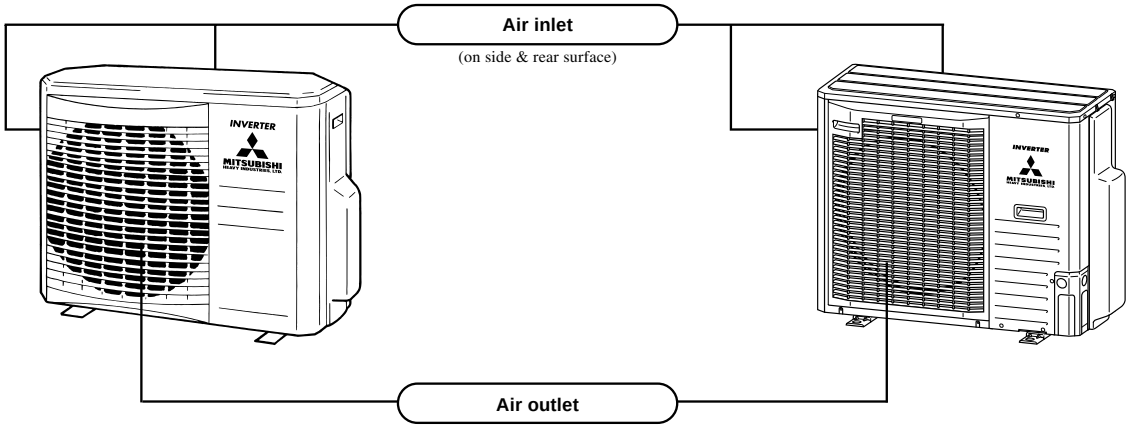
INDOOR UNIT

SRRM25ZE/ZF-S
SRRM35ZE/ZF-S
SRRM50ZE/ZF-S
SRRM60ZE/ZF-S

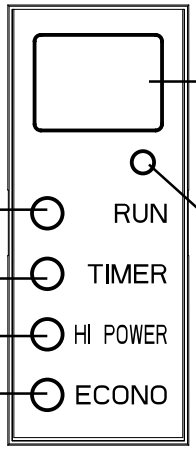


OUTDOOR UNIT

SCM40ZF-S SCM48ZF-S SCM80ZD/ZF-S
SCM45ZD/ZF-S SCM60ZD/ZF-S



Unit indication section



Remote control signal receiver

RUN (HOT KEEP) light (green)

- Illuminates during operation.
- Blinks at air flow stop due to the 'HOT KEEP'.

Page 17

TIMER light (yellow)

Illuminates during TIMER operation.

HI POWER light (green)

Illuminates during HIGH POWER operation.

ECONO light (orange)

Illuminates during ECONOMY operation.

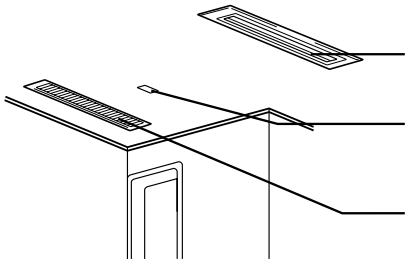
Unit ON/OFF button

In emergencies, this button can be used for turning on/off the unit when remote control is not available.

Page 12

Representative installation examples

Ceiling recessed type



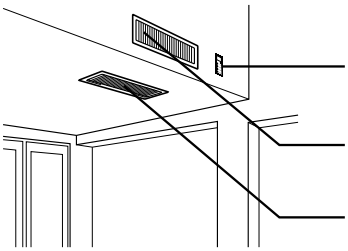
Air outlet (Local arrangements part)

Remote control signal receiver

Air inlet grill

(Optional part or Local arrangements part)

Ceiling suspension type



Remote control signal receiver

Air outlet (Local arrangements part)

Air inlet grill

(Optional part or Local arrangements part)

Operation and indication section for remote control

Operation section

FAN SPEED button

Each time the button is pushed, the ■ indicator is switched over in turn.

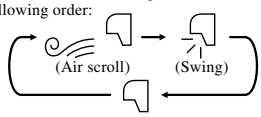
HI POWER button

This button changes the HIGH POWER mode.

Page 9

AIR FLOW button

This button changes the flap mode. When pressed, this button changes the mode in the following order:



This button is not used.
(Air flow direction adjustment can not be performed.)

Page 10

ON TIMER button

This button selects ON TIMER operation.

Page 11

TIME switch

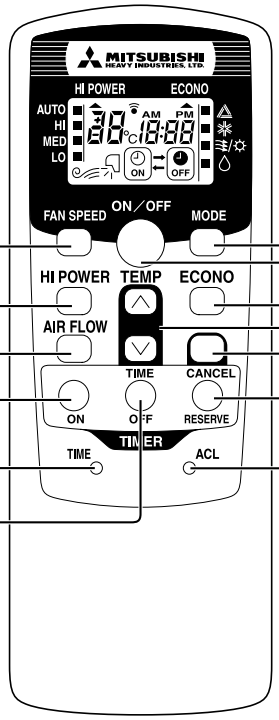
This switch for setting the time.

Page 12

OFF TIMER button

This button selects OFF TIMER operation.

Page 10



- The above illustration shows all controls, but in practice only the relevant parts are shown.

OPERATION MODE select button

Each time the button is pushed, the ■ indicator is switched over in turn.

ON/OFF button

Press for starting operation, press again for stopping.

ECONO button

This button changes the ECONOMY mode.

Page 9

TEMPERATURE button

This button sets the room temperature.
(This button changes the present time and TIMER time.)

CANCEL button

This button cancels the ON timer and OFF timer.

RESERVE button

This button sets the present time and TIMER time.

RESET switch

Switch for resetting microcomputer.

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Indication section

HIGH POWER MODE indicator

Indicates during high power mode operation.

TEMPERATURE indicator

Indicates set temperature.
(Does not indicate temperature when operation mode is on AUTO)

FAN SPEED indicator

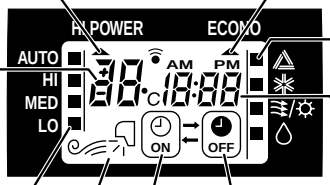
Indicates set air flow rate with ■ lamp.

AIR FLOW indicator

Air flow direction adjustment can not be performed.

ON TIMER indicator

Indicates during ON TIMER operation.



ECONOMY MODE indicator

Indicates during economy mode operation.

OPERATION MODE indicator

Indicates selected operation with ■ lamp.
[⧋ (Auto) • ❄ (Cool) • ☼ (Heat) • ◊ (Dry)]

TIME indicator

Indicates present time or timer setting time.

OFF TIMER indicator

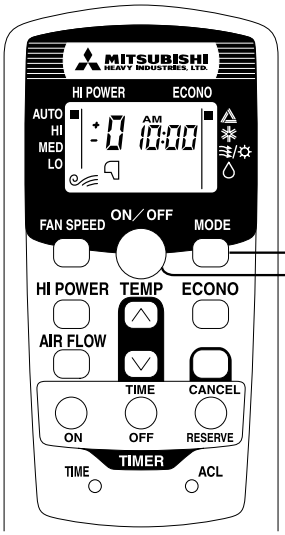
Indicates during OFF TIMER operation.

Transmission procedure

When each button on the remote control is pressed – with the remote control pointing towards the air-conditioner unit – a signal is transmitted.
When the signal is received correctly, the unit will beep.

AUTO mode operation procedure

■ Automatically selects the operation mode (HEAT, DRY, COOL) depending on the room temperature when switched on.



Aim the remote control at the air-conditioner.

1 **Press the ON/OFF button.**

When the unit is not in AUTO mode:

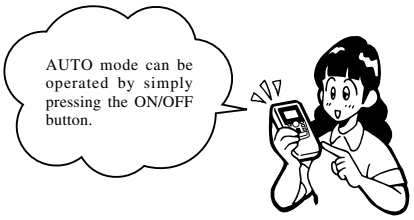
2 **Press MODE button.**

Move the [■ mark] to the △ (Auto) position.

To stop:	**Press the ON/OFF button.**

NOTE

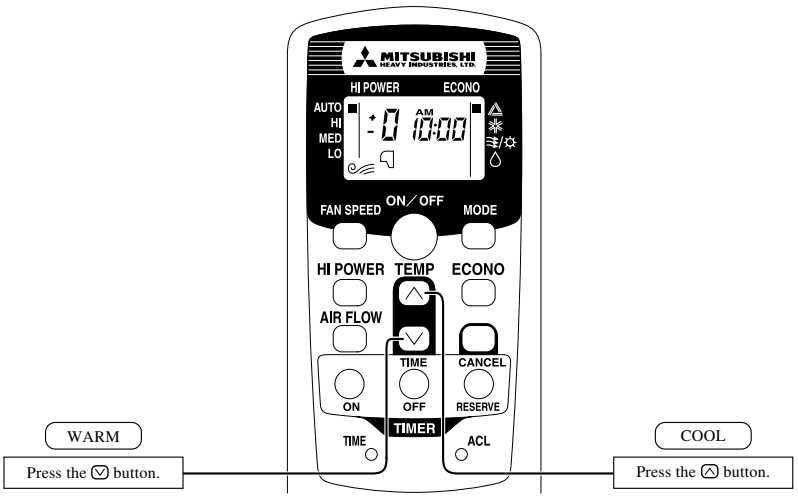
- Air is not blown out during the operation.
  Page 17
- Simultaneous automatic operation.
  Page 16



- If you don't want the AUTO mode program, change to HEAT, DRY or COOL instead of AUTO.
  Page 9

Temperature adjustment during AUTO

Air temperature adjustment is possible even during automatic operation. There are 6 levels of adjustment possible with the ▽ button or the △ button.



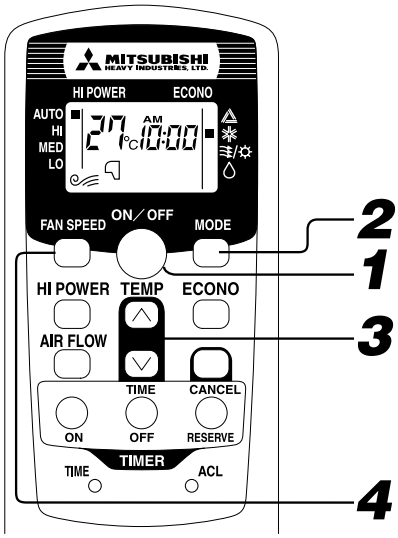
When a change in temperature is desired.

1 **Press the △ or ▽ button.**

■ Each time the △ button is pushed, the switch over occurs in the following order –6 → –5 → ..... –1 → ±0 → +1 ..... +6.
When +6 is indicatored, even if the △ button is pushed, the indicator does not change.

■ Each time the ▽ button is pushed, the switch over occurs in the following order +6 → +5 → ..... +1 → ±0 → –1 ..... –6.
When –6 is indicatored, even if the ▽ button is pushed, the indicator does not change.

COOL/HEAT/DRY mode operation procedure



Aim the remote control at the air-conditioner.

1 **Press the ON/OFF button.**

2 **Press the MODE select button.**

Move the [■ mark] to the desirable operation position.

❄ (Cool), ☼ (Heat), 💧 (Dry)

3 **Press the TEMP button.**

Press ⌃ or ⌄ button for the desired temperature.
Standard

COOL	26°C~28°C	HEAT	22°C~24°C	DRY	21°C~24°C

4 **Press the FAN SPEED button**

Set the air flow rate as desired.

To stop:	**Press the ON/OFF button.**

Program changing procedure

Set the new program.

- The operation program can also be set or changed when the air-conditioner is not in operation.

NOTE

- Air is not blown out during the operation.
☞ Page 17
- The air-conditioners cannot be in different operating modes at the same time, such as one unit being in the "Cool" mode and one unit being in the "Heat" mode.

Concerning HIGH POWER operation

Pressing the HI POWER button intensifies the operating power and initiates a powerful cooling or heating operation for 15 minutes continuously. The remote control "HI POWER" illuminates but the wind capacity display is erased.

NOTE

- During the HIGH POWER operation, the room temperature is not controlled. When it causes an excessive cooling or heating, press the HI POWER button once more to cancel the HIGH POWER operation.
- HIGH POWER operation is not available during the DRY operation.
- During ON timer operation, HIGH POWER operation will start when the ON time is reached.
- When the following operations are conducted HIGH POWER operation will be canceled.
  ① When the HI POWER button is pressed again.
  ② When the operation mode is changed.
  ③ When ECONOMY operation is conducted.

Concerning ECONOMY operation

Pressing the ECONO button initiates a soft operation with the power suppressed in order to avoid an excessive cooling or heating. The unit operates 1.5°C higher than the setting temperature for the weak wind capacity during cooling or 2.5°C lower than that during heating. A message "ECONO" is displayed on the remote control. The wind capacity display is erased.

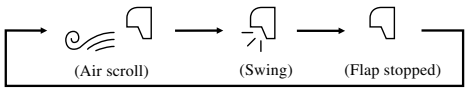
NOTE

- If the ECONOMY operation is selected while operating with the strong or medium wind capacity, it takes about 1 minute before the wind capacity drops to the weak level.
- When the following operations are conducted ECONOMY operation will be canceled.
  ① When the ECONO button is pressed again.
  ② When HIGH POWER operation is selected.

Air flow direction adjustment procedure

Adjusting up/down air flow direction

■ Air flow direction adjustment can not be performed, although a display will be changed if "AIR FLOW" button is pushed. Change to AIRFLOW mode.



About FAN SPEED

■ You can choose the capacity of your air-conditioner when heating or cooling.

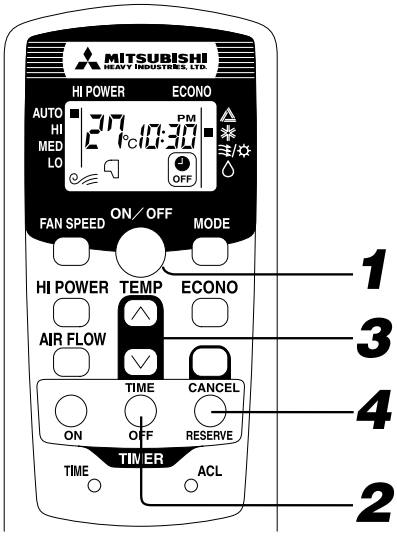
Operation capacity by your choice	FAN SPEED
Set automatically by microcomputer	AUTO
Powerful operation with high capacity	HI
Standard operation	MED
Energy-saving operation	LO

NOTE

- When changing FAN SPEED from HI to LO, the sound of refrigerant flowing may be heard.

OFF-TIMER operation procedure

■ The unit stops automatically at the end of the set period of time.



Example: You wish it to stop PM 10:30.
If the air-conditioner is not operating, aim the remote control at the air-conditioner.

1 **Press the ON/OFF button.**

2 **Press the OFF TIMER button.**

OFF TIMER indicator (OFF) is blinking.

3 **Press the "▲ or ▼" button.**

Each time the ▲ button is pressed, the indicator is switched in the order of:

AM 0:00 → AM 0:10 → AM 0:20 → … → AM 1:00 → AM 1:10 → …

Each time the ▼ button is pressed, the indicator is switched in the order of:

AM 0:00 → PM 11:50 → PM 11:40 → … → PM 11:00 → PM 10:50 → …

Set at PM 10:30.

4 **Press the RESERVE button.**

The indication changes from blinking to steady lighting and the setting is complete. The timer light (yellow) is on.

⇓

- The unit stops at the end of the set period of time.

Changing of set time

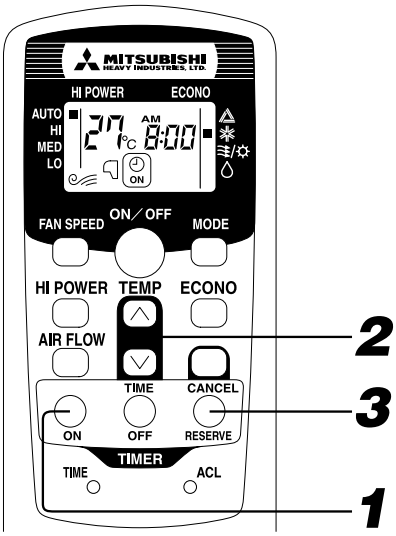
Set a new time by using the OFF TIMER button.

Releasing procedure

Press the CANCEL button to turn off the timer indicator.

ON-TIMER operation procedure

■ Operation starts 5 to 60 minutes before the time that is set so that the room temperature reaches the optimum temperature at that time. Page 12



Example: In the case you wish to bring the temperature to nearly set temperature in at AM 8:00.

1 **Press the ON TIMER button.**

ON TIMER indicator (ON) is blinking.

2 **Press the "▲ or ▼" button.**

Each time the ▲ button is pressed, the indicator is switched in the order of:

AM 0:00 → AM 0:10 → AM 0:20 → … → AM 1:00 → AM 1:10 → …

Each time the ▼ button is pressed, the indicator is switched in the order of:

AM 0:00 → PM 11:50 → PM 11:40 → … → PM 11:00 → PM 10:50 → …

Set at AM 8:00.

3 **Press the RESERVE button.**

The indication changes from blinking to steady lighting and the setting is complete. The timer light (yellow) is on.

⇓

- Operation starts 5 to 60 minutes before the set time.
- The TIMER light goes out at the set time.

Changing of set time

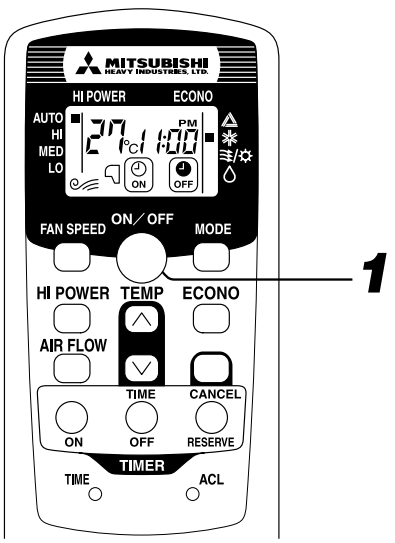
Set a new time by using the ON TIMER button.

Releasing procedure

Press the CANCEL button to turn off the timer indicator.

PROGRAM TIMER operation procedure

■ The timer operations that consist of the combination of the timer being set at both on and off. Once this has been set and operations started, operations will commence and end at the same time every day as long as the ON/OFF button is not pressed.



Example: When it is desired to stop at 10:30 PM, and then start operation at 8:00 AM, near the set temperature.

1 **Press the ON/OFF button.**

■ **OFF TIMER operation setting**

Set by the procedures on page 10.

Set to PM 10:30 (OFF).

■ **ON TIMER operation setting**

Set by the above mentioned ON TIMER operation procedures.

Set to AM 8:00 (ON).

The setting of the lighting of the timer light (yellow) of this unit is complete.

The time will be displayed on the remote control unit. The display will change depending on the operational status.

(ON) → (OFF) (Stopped) (ON) ← (OFF) (Operating)

Changing of set time

Set a new time by using the OFF TIMER or ON TIMER button.

Releasing procedure

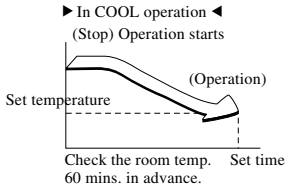
Press the CANCEL button to turn off the timer indicator.

About TIMER operation

About Amenity facilities

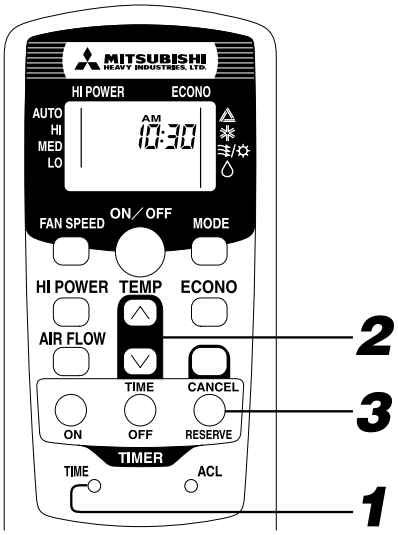
Amenity facilities enable to start the operation a little earlier, so that the room approaches optimum temperature at ON time when the operation is started by ON-TIMER.

- Mechanism
  The room temperature is checked 60 minutes before the timer is at ON. Depending on the temperature at that time, the operation starts 5 to 60 minutes before the timer is at ON.
- The Amenity facility only functions for COOL and HEAT operation mode (including AUTO). It does not work for DRY mode.



Present time setting procedure

■ When inserting the batteries, the present time is automatically set to PM 1:00.



Example: Set to AM 10:30.

1 **Press the TIME switch.**

Press with the tip of a ballpoint pen, etc.
The time indicator blinks and can be set to the current time.

2 **Press the "▲ or ▼" button.**

(Set to AM 10:30)

3 **Press the RESERVE button.**

Press within 15 sec.!

The indication changes from blinking to steady lighting and the setting is complete.

NOTE

The timer is set on the basis of the present time, so please set it correctly.

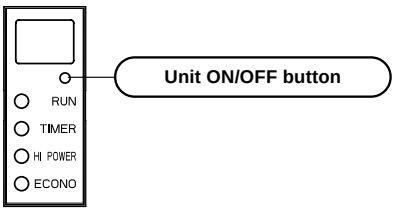
Emergency run operation

- The ON/OFF button on the unit operates ON/OFF temporarily when the remote control is not used.

Operation program

- OPERATION MODE : AUTO
- FAN SPEED : AUTO

- Operation starts by pressing the ON/OFF button; it stops if you press the button again.



Remote control handling procedure

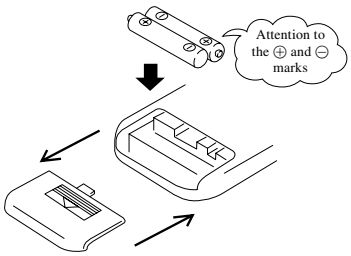
Replacing the batteries

The following cases signify exhausted batteries. Replace old batteries with new ones.

- Receiving beep is not emitted when a signal is transmitted.
- Indicator fades away.

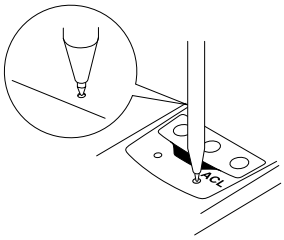
1 **Remove back lid and take out old batteries.**

2 **Insert new batteries. (SUM-4 or R03x2)**



3 **Close back lid.**

4 **Press the reset switch with the tip of a ballpoint pen.**



■ **When the indicator shows any abnormal condition, press the reset switch with the tip of a ballpoint pen.**

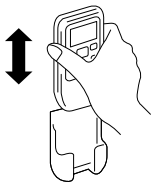
NOTE

- Don't use old and new batteries together.
- Remove the batteries when the remote control is not used for a long period.
- The life of a battery conforming to JIS or IEC is 6 to 12 months with normal use. If used longer, or when an unspecified battery is used, liquid may leak from the battery, causing the remote control to malfunction.

- On the battery is printed its expected life. This may be shorter than that of the air-conditioner, depending on the date of manufacture.
- However, the battery may still be in working order after expiry of its nominal life.

Using the remote control holder

The remote control can be attached to a wall or pillar by using a remote control holder. Before installing the remote control, check that the air-conditioner receives the signals properly.

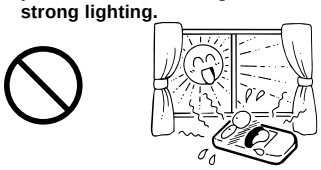


For installing or removing the remote control, move it up or down in the holder.

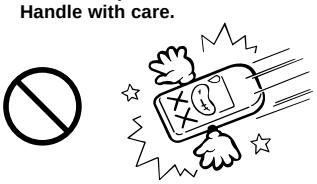
Warning note for remote control handling

- **Don't go near high temperature places, such as an electric carpet or stove.**

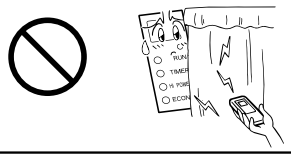
- **Don't leave the remote control exposed to direct sunlight or other strong lighting.**



- **Don't drop the remote control. Handle with care.**

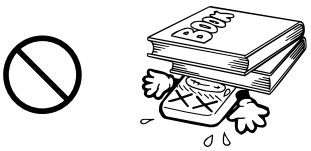


- **Don't put any obstructing obstacles between the remote control and the remote control signal receiver.**



- **Don't spill water etc on the remote control.**

- **Do not place heavy objects on the remote control, or step on it.**



When the operation fails with the remote control

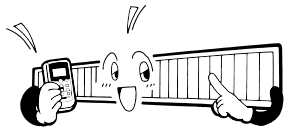
- Are the batteries running down? Page 13
  Replace the batteries with new ones and repeat the operation.
- If the operation still fails, handle as per emergency run operation.
  Contact your dealer. Page 12

Operating hints

■ Please observe the following for the most economic and comfortable use of your unit.

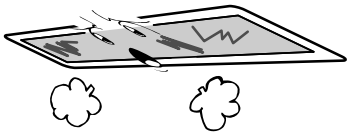
Set a suitable room temperature.

suitable
temperature



Excessively high or low temperatures are not good for your health and waste electricity.

Clean the filters frequently.

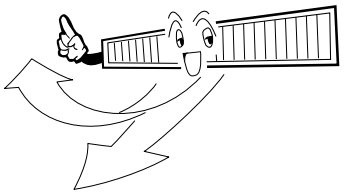


Clogged filters may block the air flow and cause less efficient operation.
Please request cleaning of the air filter from special contractor.

Avoid direct sunlight and draught.

Cut out direct sunlight by drawing the curtains or blinds when cooling. Keep windows and doors shut, except when ventilating.

According to handling directions of local arrangements part, adjust the airflow direction properly.

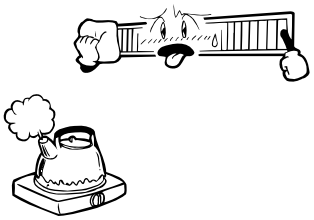


Adjust the up/down and left/right airflow to ensure a steady room temperature.

Operate the unit only when needed.

Use the timer properly to operate the unit only when needed.

Generate little heat when cooling.



Keep heat sources out of the room as much as possible.

Maintenance

Before maintenance

Turn off the power switch.

Don't spill water.

- There's a danger of electric shock.
- Wipe the unit with a soft, dry cloth.

Don't use the following articles:

- Hot water (40°C or more)
  It may deform or discolour the unit.
- Petrol, paint thinner, benzine or polishing agents, etc.
  They may deform or scratch the unit.

During the operational season

Cleaning the air filter

Please request cleaning of the air filter from special contractor.
* The air filter that comes with the unit cannot be washed with water.

NOTE Cooling/heating is affected by an air filter clogged up with dust etc., and the operation noise becomes louder. It may also use extra electricity. Please clean the air filter at appropriate intervals.

At the end of the season

1. **Set the temperature setting for approximately a half day at 30°C and perform the cooling operation.**
   Dry the inside of the unit.
2. **Stop the unit and turn off the power switch.**
   The unit uses appr. 5W even when the power switch has been turned off during the off-season for safety or for saving energy.
3. **Clean and reinstall the air filters.**
   * The air filter that comes with the unit cannot be washed with water.
4. **Clean both the indoor and outdoor units.**
5. **Remove batteries from the remote control.**

At the beginning of the season

1. **Make certain that there are no obstacles blocking the air flow around the air intake and outlet openings of the indoor and outdoor units.**
2. **Check the installation base for corrosion or rust.**
3. **Ensure that nothing has snapped and that the earthed flex is not disconnected.**
4. **Ensure that the air filters are clean.**
   * The air filter that comes with the unit cannot be washed with water.
5. **Turn on the power switch.**
6. **Insert batteries in the remote control.**

Has the unit been installed correctly?

Suitable installation position

- Is there any obstruction in front of the indoor unit, preventing proper ventilation and functioning?
- Don't install the unit in any of the following places:
  - Where there is a danger of leaking inflammable gases.
  - Where there is substantial splashing of oil.
- Malfunctioning due to corrosion may occur if the unit is installed in a spa where sulfide gases are generated, or in a seaside resort exposed to sea breezes. Contact your dealer.
- The air-conditioner and remote control must be at least 1 metre away from a TV set or radio.
- Drain the dehumidified liquid from the indoor unit into a spot that drains well.

Pay attention to operating noises!

- When you install the unit, take care to choose a place that can comfortably stand the weight of the unit and does not increase the operating noise or vibration. If there is any likelihood that vibration may be transmitted through the house, fix the unit with the aid of vibration-proof pads between the unit and the fittings.
- Select a place where cold or hot air and operation noises from the indoor and outdoor units do not cause any inconvenience to your neighbours.
- Do not leave any obstacles near the outlet and inlet of the outdoor unit. This may cause malfunctioning and increased operating noise.
- If you hear an irregular noise during operation, contact your dealer.

Inspection and maintenance

Dependent upon service conditions and operating environment, the inside of the air-conditioner may become dirty after a number of seasons' service (3 to 5 years). This will reduce performance. In addition to normal cleaning, we would recommend inspection and maintenance. (The air - conditioner has a longer life without any trouble.)

- Contact your dealer, or any distributor, for inspection and maintenance. (There will be a charge for this service).
- We would recommend inspection and maintenance to be carried out during the off-season.
- If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required.

About the Multiple Air-conditioner

Simultaneous Operation

- The air-conditioners cannot be in different operating modes at the same time, such as one unit being in the “Cool” mode and one unit being in the “Heat” mode.
- When conducting different operations, the air-conditioner that was operated first will be given priority, so the air-conditioner that is operated after that will conduct air blowing operation.
- When you want to give priority to the air-conditioner that was started later, either stop the air-conditioner that has priority or cause the operation type of the unit operated first to match that of the unit operated second.

Automatic Operation

- When the remote control operation switch is in the “Auto” mode the air-conditioner automatically selects either “Cool,” “Dry,” or “Heat” when operation is started depending on the room temperature.
- During simultaneous operation of air-conditioner units, operation modes may be automatically changed in response to the temperatures of the individual rooms; this will result in the operation of the outdoor unit being stopped. In such a case, COOL or HEAT mode should be used instead of AUTO. (This is only relevant when more than one air-conditioner unit is being used.)

Refrigerant (oil) recovery operation

- If the all of the indoor units are not operated at the same time for an extended period, the cooling or heating performance may temporarily decrease. This is in order to control the recovery of the refrigerant (oil) in the stopped indoor unit(s). At this time, the sound of refrigerant flowing may be heard from the stopped indoor unit(s).

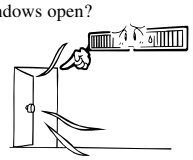
Troubleshooting

Please carry out the following checks before making a service call.

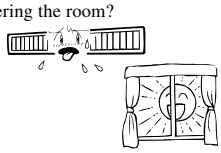
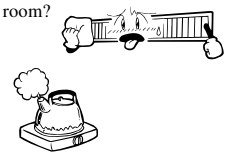
The air-conditioner does not work at all.

Has the power switch been turned off?	Has the timer been set in the "ON" position?	Is there a power failure or a blown fuse?

Poor cooling or heating

Have you set the thermostat at a suitable temperature?	Is the air filter clean? (Not clogged?)	Did you leave any doors or windows open?
suitable temperature		

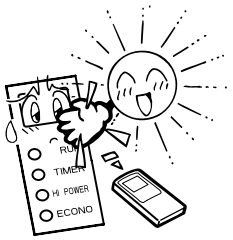
Poor cooling

Is there any direct sunlight entering the room?	Is there a heat source in the room?	Are there too many people in the room?
		

If the air-conditioner does not operate properly after you have checked the left points, or if any doubt still exists after you have consulted page 17, or if things happen as shown on page 18, switch off the power and contact your dealer.

An alternative refrigerant (R410A) is used in this air-conditioner. When asking the dealer for service or inspection and maintenance, explain the dealer about this matter.

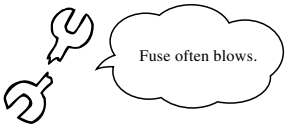
Please remember!

You cannot restart the unit immediately after you have stopped it. (RUN light is on) 	Restarting has been blocked for 3 minutes after you have stopped or after switching off the power during operation, to protect the unit. The three-minute protection timer in the microcomputer automatically starts up again.
Air is not blown out when starting the HEATING operation. RUN light blinks slowly (1.5 sec ON, 0.5 sec OFF)	Air flow has stopped to prevent blowing out of cold air until the indoor heat exchanger has warmed up. (2 to 5 min.) (HOT KEEP)
Air is not blown out for 5 to 10 min. at HEATING operation. RUN light blinks slowly (1.5 sec ON, 0.5 sec OFF)	When outdoor temperature is low and humidity is high, the unit sometimes performs defrosting automatically. Please wait. During defrosting, water or steam may escape from the outdoor unit.
Air is not blown out when starting the DRY operation. (RUN light is on)	The indoor fan may stop to prevent re-evaporation of dehumified moisture and to save energy.
Some steam escapes during COOL operation.	This may occur if the room's temperature and humidity are very high. It disappears as soon as the temperature and humidity decrease.
There is a slight smell.	Air blown out during operation may smell. This is caused by tobacco or cosmetics sticking to the unit.
You hear a slight gurgling sound. 	This is caused by refrigerating liquid moving within the unit.
You hear a slight cracking sound.	This is caused by heat expansion or contraction.
After a power cut, you cannot re-start, even if power has been restored, unless you have the power blackout auto restart function.	The memory circuit of the microcomputer has been wiped out. Use the remote control to start the operation again.
Remote control signals are not received.	Remote control signals may not be received if the signal receiver on the air-conditioner is exposed to direct sunlight or other bright light. If so, cut out the sunlight or reduce the other light. 
Moisture may form on the air outlet grills.	If the unit is operated for a long time in high humidity, moisture may form on the air outlet grills and start dripping.
FAN operation will be performed even if COOL, DRY, or HEAT have been selected.	If one unit is operating in COOL mode while another is in operating in HEAT or any other different operation mode, FAN mode operation will be implemented. Individual operation modes need to be matched.
Whistling noise is heard from the outdoor unit.	The noise means that the revolution speed is picking up on the compressor.
Sometimes a "Shooooo" sound might come for a short time from the unit that is turned off.	This is the sound when operation of another indoor unit is stopped.

When to contact your distributor without delay

Turn off the power switch immediately and inform your dealer in any of the following situations:

The fuse or switch blows continuously.

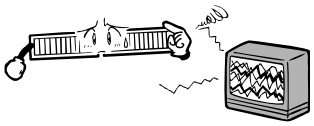


The cable becomes extremely hot.
The covering of the cable is cracked.

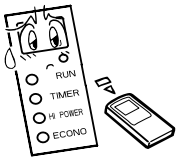
⚠ CAUTION

If the power cord becomes damaged, ask your dealer or a qualified engineer to install the replacement to avoid accidents.

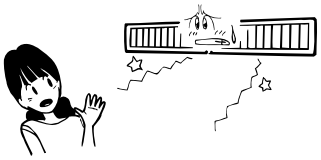
The TV, radio or other equipment starts to malfunction.



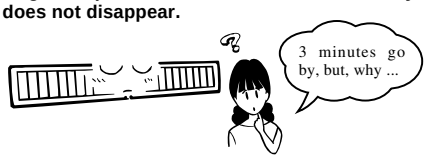
A switch does not activate properly.



You hear a strange noise during operation.



When faulty movement is observed when the ON/OFF button is pressed, even after turning off the power switch and restarting the operation after 3 minutes, the faulty movement does not disappear.



The RUN and TIMER lights on the unit indication section blink quickly (0.5 sec. ON; 0.5 sec. OFF) and don't work.

Air-conditioner operating conditions

■ Use within the following operational range. Operating outside of this range may result in the protection devices being activated, preventing the unit from working.

	Cooling operation	Heating operation
Outside temperature	Approximately 21 to 43 °C (SCM45,60ZF-S) Approximately -15 to 43 °C (SCM40,48,80ZF-S)	Approximately -10 to 21 °C (SCM45,60ZF-S) Approximately -15 to 21 °C (SCM40,48,80ZF-S)
Inside temperature	Approximately 21 to 32 °C (SCM45,60ZF-S) Approximately 18 to 32 °C (SCM40,48,80ZF-S)	Approximately 15 to 30 °C
Inside humidity	Below approximately 80% The long-term use of the unit with a humidity level exceeding 80% may result in condensation forming on the surface of the indoor unit, leading to water drips.	—

Power Blackout Auto Restart Function

■ **What is power blackout auto restart function?**

- Power blackout auto restart function is a function that records the operational status of the air-conditioner immediately prior to it being switched off by a power cut, and then automatically resumes operations at that point after the power has been restored.
- The following settings will be cancelled:
  ① Timer settings
  ② HIGH POWER operations

NOTE

- The power blackout auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off.
- When power failure ocurrs, the timer setting is cancelled. Once power is resumed, reset the timer.

Characteristics of HEAT mode operation

Mechanism and capacity of HEAT mode operation

■ **Mechanism**

- The unit draws in heat from the cold outside air, transfers it indoors and heats the room. The heating capacity of the heat pump mechanism decreases when the outside air temperature gets colder.
- The hot air circulation system takes a while before warming up the room temperature.
- If the outside temperature becomes extremely low, it would be better to use an additional source of heating.
- If heating operation is performed when the outside temperature is high, room temperature may become higher than the set temperature.

Defrosting

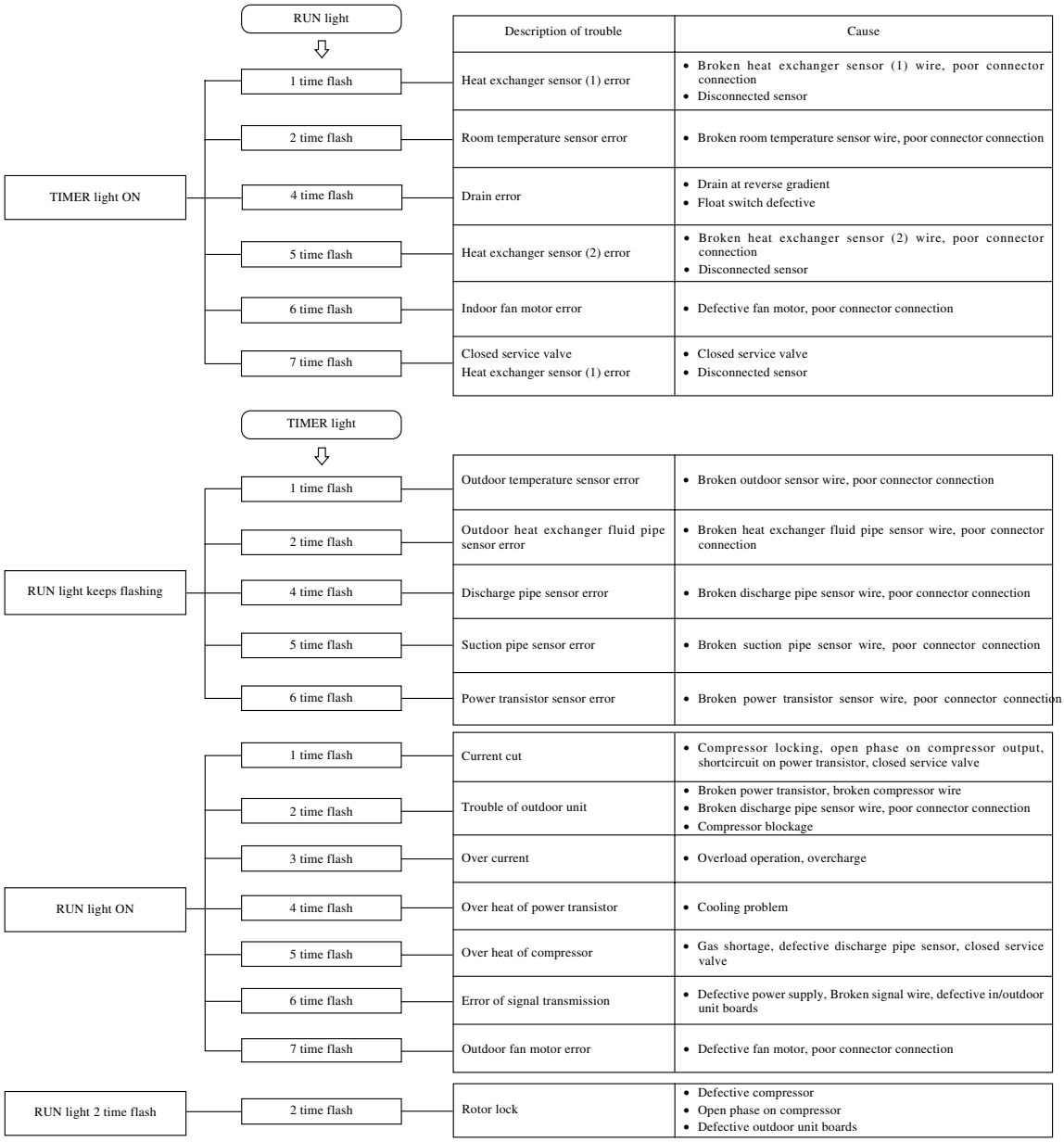
If the outside temperature becomes low and humidity is high, the heat exchanger in the outdoor unit may frost over, which prevents efficient heating.

If this happens, the automatic defroster is activated and during defrosting the heating operation stops for 5 to 10 minutes.

- Both indoor and outdoor fans stop and the RUN light (green) blinks slowly (1.5 sec. ON, 0.5 sec. OFF) during defrosting.
- The outdoor unit may give off some steam during defrosting. This is to help the defrosting process and is not a defect.
- The HEAT operation resumes as soon as defrosting has been completed.

Self diagnosis function

■ **We are constantly trying to do better service to our customers by installing such judges that show abnormality of each function as follows:**



Description of trouble	Cause
Heat exchanger sensor (1) error	• Broken heat exchanger sensor (1) wire, poor connector connection • Disconnected sensor
Room temperature sensor error	• Broken room temperature sensor wire, poor connector connection
Drain error	• Drain at reverse gradient • Float switch defective
Heat exchanger sensor (2) error	• Broken heat exchanger sensor (2) wire, poor connector connection • Disconnected sensor
Indoor fan motor error	• Defective fan motor, poor connector connection
Closed service valve Heat exchanger sensor (1) error	• Closed service valve • Disconnected sensor
Outdoor temperature sensor error	• Broken outdoor sensor wire, poor connector connection
Outdoor heat exchanger fluid pipe sensor error	• Broken heat exchanger fluid pipe sensor wire, poor connector connection
Discharge pipe sensor error	• Broken discharge pipe sensor wire, poor connector connection
Suction pipe sensor error	• Broken suction pipe sensor wire, poor connector connection
Power transistor sensor error	• Broken power transistor sensor wire, poor connector connection
Current cut	• Compressor locking, open phase on compressor output, shortcircuit on power transistor, closed service valve
Trouble of outdoor unit	• Broken power transistor, broken compressor wire • Broken discharge pipe sensor wire, poor connector connection • Compressor blockage
Over current	• Overload operation, overcharge
Over heat of power transistor	• Cooling problem
Over heat of compressor	• Gas shortage, defective discharge pipe sensor, closed service valve
Error of signal transmission	• Defective power supply, Broken signal wire, defective in/outdoor unit boards
Outdoor fan motor error	• Defective fan motor, poor connector connection
Rotor lock	• Defective compressor • Open phase on compressor • Defective outdoor unit boards

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